

Gilson BROTHERS COMPANY

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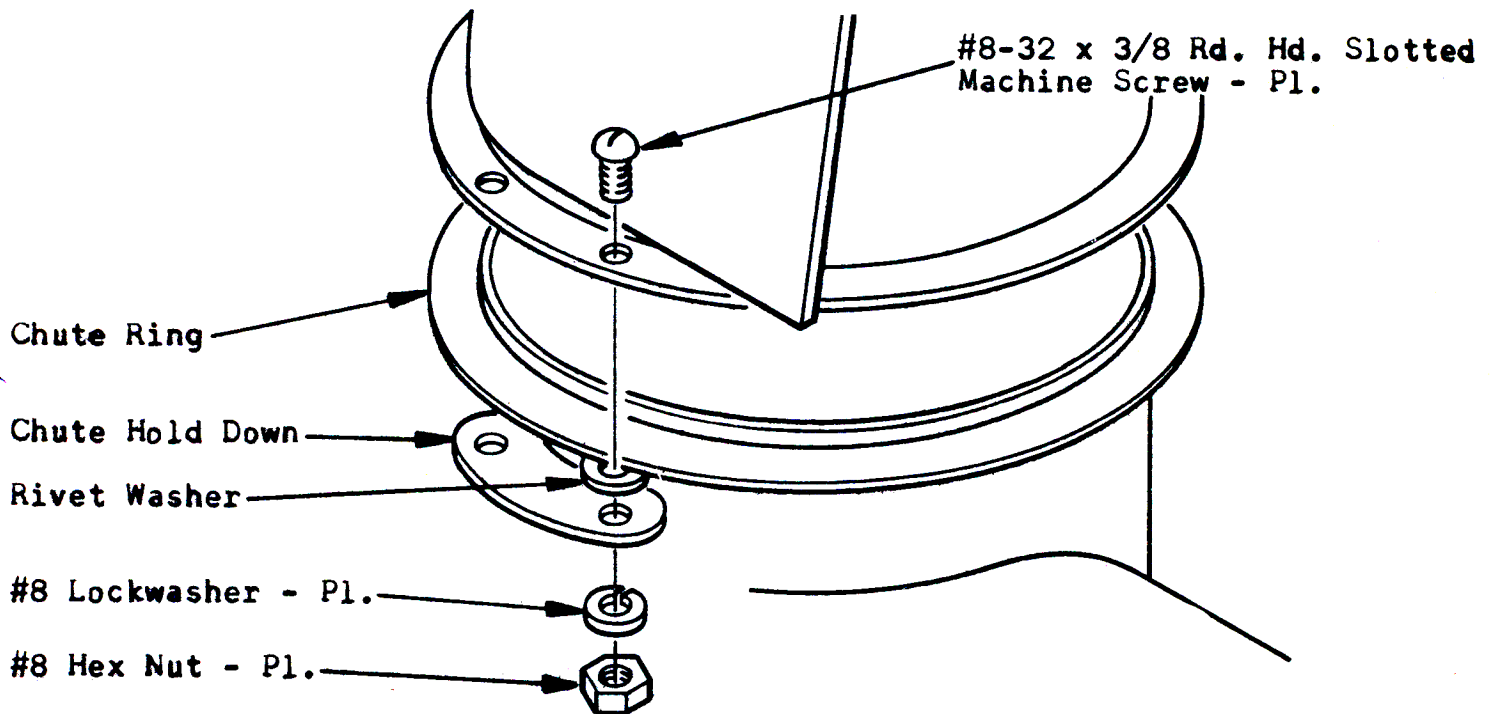
December 23, 1972

Service Bulletin #67

To: All Snowthrower Distributors and Dealers

Subject: Snowthrower chute pop rivet replacement kit #27883 for 1973 models 5 thru 8 HP friction drive units.

Aluminum-pop rivets failures on the snowthrower chute and gear assembly have been reported. This problem can be corrected by ordering number 27883 field kit, or if hold down clips are not lost, replace rivet with standard hardware listed below. The complete repair is approximately a 15 minute job and may be handled under warranty. File one claim for all repairs, but list individual unit serial numbers. The repair is simple, using common tools; many of your customers could handle this repair themselves. This would expedite time and eliminate the inconvenience of bringing the unit into your shop.



Service Kit contains following parts:

QUANT.	PART NO.	DESCRIPTION
6	*	#8-32 x 3/8 Slotted Rd. Hd. Mach. Screw -Plated
6	*	#8 Spring Lockwasher-Plated
6	*	#8-32 Hex Nut-Plated
2	24284	Chute Hold Down
6	17002	Rivet Washer

Replace all 6 pop rivets in the following manner. To remove rivets from chute assembly, use a 5/32 drill to drill out rivets or chisel heads of pop rivets off. Insert #8-32 x 3/8 Rd. Hd. Machine Screw through top of holes in chute assembly. Attach 24284 chute hold down and fasten with spring lockwasher and tighten nut securely.

If the chute binds when screws are tightened, remove one chute hold down and insert two rivet washers between chute hold down and chute ring. Repeat this operation with the other chute hold downs until chute moves freely.

O U T D O O R P O W E R E Q U I P M E N T

PLANTS AT: MISSISSAUGA, ONT., STATESVILLE, N.C., FREDONIA AND PLYMOUTH, WIS.